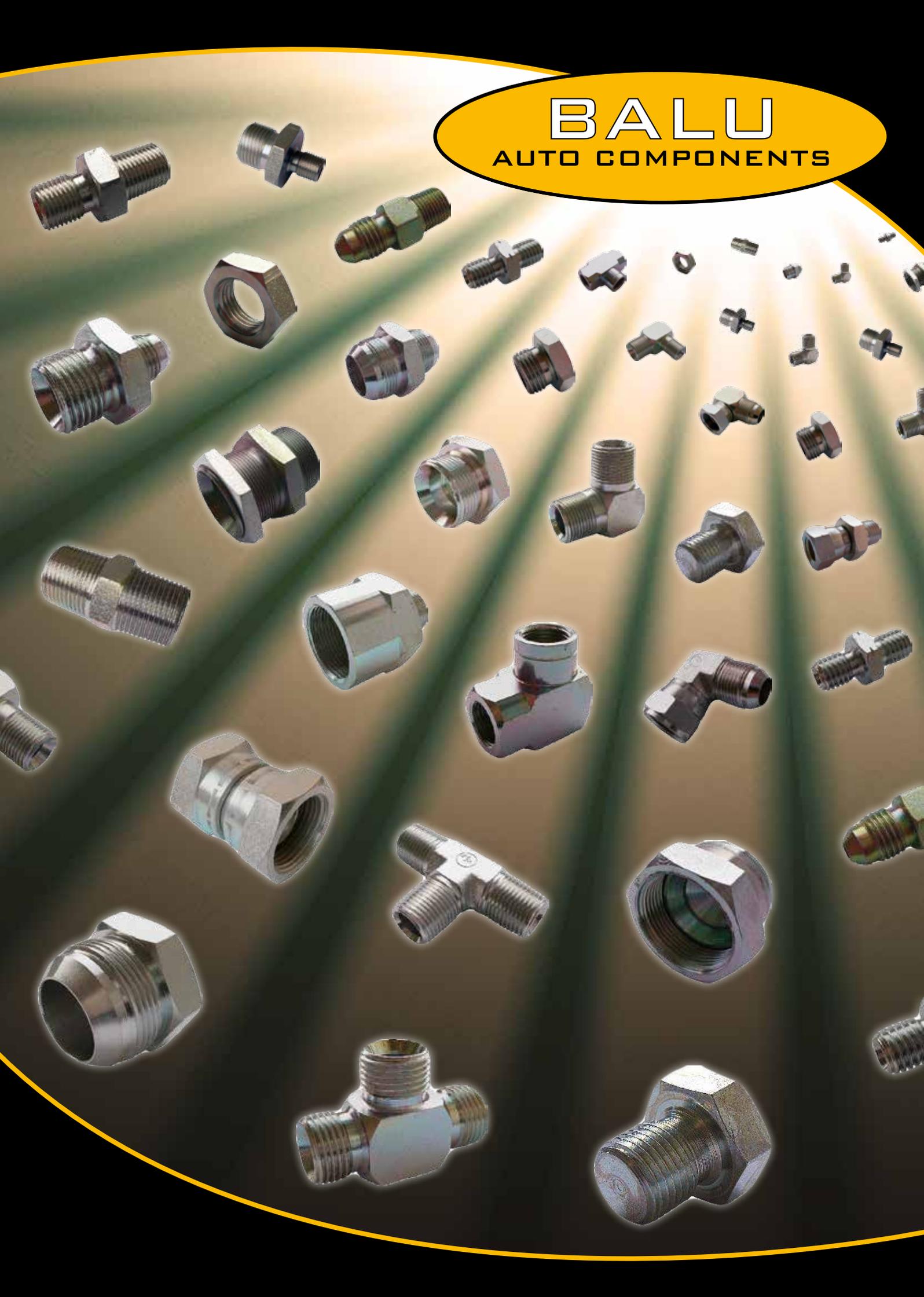


# BALU

AUTO COMPONENTS



**BUREAU VERITAS**  
Certification



## Certificate of Approval

Awarded to

**BALU AUTO COMPONENTS PRIVATE LIMITED**  
Plot No. 4, MCN Nagar, Mettukuppam Industrial Complex, Okkiyam Thuraipakkam  
600097- Chennai- Tamil Nadu- India

Bureau Veritas Certification certify that the Quality Management System of the above organisation  
has been audited and found to be in accordance with the requirements of

**ISO/TS 16949:2009 - Third edition**  
and the applicable customer specific requirements



SCOPE

Manufacturing

PERMITTED EXCLUSION(S)

7.3 - Product design responsibility

PRODUCT(S) DELIVERED

MACHINED COMPONENTS

Date of certification: 18 January 2014

Bureau Veritas Certification Original approval date: 22 January 2011

Date of expiration: 17 January 2017

LATF Certificate N°: 178092

Bureau Veritas Certification Certificate N°: IND-14994/1-TS

For Bureau Veritas Certification, Building 6771, Route 104, 92000 Saint-Jerome, France  
(The official document is in English. Any translation of this document shall be used for reference only.)

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# BALU AUTO COMPONENTS PVT LTD

No.4, MCN Nagar, Mettukuppam industrial complex,  
Okkiyam, Thoraipakkam, Chennai – 600 096.

**Cell: 09962010058, 9962010773 , 9962010794**

Email:sales@baluauto.com

Web: www.baluauto.com

**TS16949**



We are a manufacturer of precision Auto turned & machined components using Multi spindle, Single spindle, CNC and VMC. There are varieties of supporting machineries like, grinding, thread rolling, milling (conventional and polygon) to give fully finished components as per customer requirement.



We have in house OPG- Optical profile grinder facility to make form tools, step drill, reamers and others to develop new components swiftly.



We machine wide range of materials such as carbon steel, alloy steels, stainless steel, brass, aluminium, forged and cast steel.



We have trained workforces to set, operate and maintain above machine, so we achieve production as per our plane.



Whatever your requirement we are confident that we will meet your requirement with quality, competitive price and delivery.



# PLANT CAPACITY LIST

## Multi Spindle Automatic Lathe \* 31 Numbers

- 1 Wickman Multispindle 5/8" (16 mm) \* 6 Spindle
- 2 Wickman Multispindle 1" (25 mm) \* 6 Spindle
- 3 Wickman Multispindle 1" (25 mm) \* 6 Spindle
- 4 Wickman Multispindle 1" (25 mm) \* 6 Spindle
- 5 Wickman Multispindle 1" (25 mm) \* 6 Spindle
- 6 Wickman Multispindle 1" (25 mm) \* 6 Spindle
- 7 Wickman Multispindle 1" (25 mm) \* 6 Spindle
- 8 Wickman Multispindle 1" (25 mm) \* 6 Spindle
- 9 Wickman Multispindle 1.3/8" (35mm) \* 6 Spindle
- 10 Wickman Multispindle 1.3/8" (35mm) \* 6 Spindle
- 11 Wickman Multispindle 1.3/8" (35mm) \* 6 Spindle
- 12 Wickman Multispindle 1.3/8" (35mm) \* 6 Spindle
- 13 Wickman Multispindle 1.3/8" (35mm) \* 6 Spindle
- 14 Wickman Multispindle 1.3/4" (45mm) \* 6 Spindle
- 15 Wickman Multispindle 1.3/4" (45mm) \* 6 Spindle
- 16 Wickman Multispindle 1.3/4" (45mm) \* 6 Spindle
- 17 Wickman Multispindle 1.3/4" (45mm) \* 6 Spindle
- 18 Wickman Multispindle 1.3/4" (45mm) \* 6 Spindle
- 19 Wickman Multispindle 1.3/4" (45mm) \* 6 Spindle
- 20 Wickman Multispindle 1.3/4" (45mm) \* 6 Spindle
- 21 Wickman Multispindle 1.3/4" (45mm) \* 6 Spindle
- 22 Wickman Multispindle 1.3/4" (45mm) \* 6 Spindle
- 23 Wickman Multispindle 1.3/4" (45mm) \* 6 Spindle
- 24 Wickman Multispindle 1.3/4" (45mm) \* 6 Spindle
- 25 Wickman Multispindle 1.3/4" (45mm) \* 6 Spindle
- 26 Wickman Multispindle 1.3/4" (45mm) \* 6 Spindle
- 27 Wickman Multispindle 2.1/4" (57 mm)\* 5 Spindle
- 28 Wickman Multispindle 2.1/4" (57 mm) \* 6 Spindle
- 29 Wickman Multispindle 2.1/4" (57 mm) \* 6 Spindle
- 30 Wickman Multispindle 2.1/4" (57 mm) \* 6 Spindle
- 31 Wickman Multispindle 2.1/4" (57 mm) \* 6 Spindle

## Single Spindle Automatic Lathe \* 20 Numbers

- 1 Index B42 – Single Spindle
- 2 Index B42 – Single Spindle
- 3 Index B42 – Single Spindle
- 4 Index B42 – Single Spindle
- 5 Index B42 – Single Spindle
- 6 Index B42 – Single Spindle
- 7 Index B42 – Single Spindle
- 8 Index B60 – Single Spindle
- 9 Index B60 – Single Spindle
- 10 Index B60 – Single Spindle
- 11 Brown & Sharp – Single Spindle 25 mm capacity
- 12 Brown & Sharp – Single Spindle 1.3/4" mm capacity
- 13 Brown & Sharp – Single Spindle 1.3/4" mm capacity
- 14 Brown & Sharp – Single Spindle 1.3/4" mm capacity
- 15 Brown & Sharp – Single Spindle 60 MM capacity
- 16 PMT Trab Single spindle auto 25 mm capacity
- 17 PMT Trab Single spindle auto 25 mm capacity
- 18 PMT Trab Single spindle auto 25 mm capacity
- 19 PMT Trab Single spindle auto 25 mm capacity
- 20 PMT Trab Single spindle auto 25 mm capacity

## CNC

- 1 ACE Jobber XL 250 mm dia capacity
- 2 Aero CNC Dia 150 mm dia capacity
- 3 Hitachi Seiki Hitech HT20 CNC lathe
- 4 PMT Super cut 6 - 250 mm dia capacity
- 5 PMT Super cut 6 - 250 mm dia capacity
- 6 PMT Super cut 6 - 250 mm dia capacity
- 7 PMT Super cut 6 - 250 mm dia capacity
- 8 PMT Super cut 6 - 250 mm dia capacity

## VMC

- 1 Fanuc Tap Drill Mate Vertical Milling Centre
- 2 Fanuc Tap Drill Mate Vertical Milling Centre

## Milling

- 1 Bridgeport Vertical Milling Machine with DRO
- 2 Horizontal Milling Machine

### Grinding

- 1 Wickman Optical Profile Grinder with DRO
- 2 Wickman Optical Profile Grinder with DRO
- 3 Wickman Optical Profile Grinder with DRO
- 4 Wickman Optical Profile Grinder
- 5 Wickman Optical Profile Grinder
- 6 Tool and Cutter Grinder
- 7 Cincinnati No2 Tool & Cutter Grinder
- 8 Centre Less Grinder
- 9 Centre Less Grinder
- 10 Centre Less Grinder
- 11 Breily ZB Drill grinder
- 12 Breily ZB Drill grinder

### Threading

- 1 Thread Rolling ip to 50 mm capacity
- 2 Thread Rolling ip to 50 mm capacity

### Lathe

- 1 Capstone
- 2 Capstone
- 3 Centre Lathe
- 4 PMT second operation machine

### Drilling Machine

- 1 ¾" Drilling Machine with tapping attachment
- 2 ¾" Drilling Machine with tapping attachment
- 3 ¾" Drilling Machine
- 4 ¾" Drilling Machine
- 5 3 spindle Meddings Drilling Machine
- 6 5 spindle Meddings Drilling Machine

### General

- 1 Band Saw
- 2 CO2 Welding Machine
- 3 CO2 Welding Machine
- 4 Ark Welding
- 5 Ark Welding
- 6 Oil Separator

### Press

- 1 Toggle Press
- 2 Hand fly Press
- 3 Rivetting machine - Pressing machine

### Inspection & Standard Room

- 1 PROFILE PROJECTOR-OPTOMECH
- 2 PROFILE PROJECTOR-OPTOMECH
- 3 SURFACE ROUGHNESS TESTER-MITUTOYO
- 4 BAKER AIRGAUGE UNIT DIG-BAKER
- 5 DIGIMATIC HEIGHT GAUGE0-600MITUTOYO
- 6 DIGIMATIC HEIGHT GAUGE0-600MOORE& WRIGHT
- 7 SURFACE TABLE(GRANITE)1000/1600LMT
- 8 INTERNAL DIAL CALIPER6-10,10-30KEROEPLIN
- 9 various instruments for calibration
- 10 More than 2000 gauges for the regular running component



**Male x Male BSPP x BSPP  
Equal 60° Cone Both Ends**



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Male	BSPP Male
100-0202	1/8"	1/8"
100-0404	1/4"	1/4"
100-0606	3/8"	3/8"
100-0808	1/2"	1/2"
100-1010	5/8"	5/8"
100-1212	3/4"	3/4"
100-1616	1"	1"
100-2020	1-1/4"	1-1/4"
100-2424	1-1/2"	1-1/2"
100-3232	2"	2"

**Male x Male BSPP x BSPP  
Un Equal 60° Cone Both Ends**



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Male	BSPP Male
100-0402	1/4"	1/8"
100-0602	3/8"	1/8"
100-0604	3/8"	1/4"
100-0802	1/2"	1/8"
100-0804	1/2"	1/4"
100-0806	1/2"	3/8"
100-1002	5/8"	1/8"
100-1004	5/8"	1/4"
100-1006	5/8"	3/8"
100-1008	5/8"	1/4"
100-1202	3/4"	1/8"
100-1204	3/4"	1/4"
100-1206	3/4"	3/8"
100-1208	3/4"	1/2"
100-1210	3/4"	5/8"
100-1604	1"	1/4"
100-1606	1"	3/8"
100-1608	1"	1/2"
100-1610	1"	5/8"
100-1612	1"	3/4"
100-2006	1.1/4"	3/8"
100-2008	1.1/4"	1/2"
100-2010	1.1/4"	5/8"
100-2012	1.1/4"	3/4"
100-2016	1.1/4"	1"
100-2408	1.1/2"	1/2"
100-2412	1.1/2"	3/4"
100-2416	1.1/2"	1"
100-2420	1.1/2"	1.1/4"
100-3208	2"	1/2"
100-3212	2"	3/4"
100-3216	2"	1"
100-3220	2"	1.1/4"
100-3224	2"	1.1/2"

Look out  
for our



extended range

If you have special requests for volume steel turned components please contact 09962010058, 09962070792 or 09962074790. with your requirements.



### Male BSPP 60° Cone x Male JIC



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Male	JIC Male
113-0204	1/8"	7/16"
113-0205	1/8"	1/2"
113-0206	1/8"	9/16"
113-0404	1/4"	7/16"
113-0405	1/4"	1/2"
113-0406	1/4"	9/16"
113-0408	1/4"	3/4"
113-0410	1/4"	7/8"
113-0604	3/8"	7/16"
113-0605	3/8"	1/2"
113-0606	3/8"	9/16"
113-0608	3/8"	3/4"
113-0610	3/8"	7/8"
113-0612	3/8"	1-1/16"
113-0616	3/8"	1-5/16"
113-0804	1/2"	7/16"
113-0805	1/2"	1/2"
113-0806	1/2"	9/16"
113-0808	1/2"	3/4"
113-0810	1/2"	7/8"
113-0812	1/2"	1-1/16"
113-0814	1/2"	1-3/16"
113-0816	1/2"	1-5/16"
113-1006	5/8"	9/16"
113-1008	5/8"	3/4"
113-1010	5/8"	7/8"
113-1012	5/8"	1-1/16"
113-1016	5/8"	1-5/16"

### Male BSPP 60° Cone x Male JIC



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Male	JIC Male
113-1204	3/4"	7/16"
113-1205	3/4"	1/2"
113-1206	3/4"	9/16"
113-1208	3/4"	3/4"
113-1210	3/4"	7/8"
113-1212	3/4"	1-1/16"
113-1214	3/4"	1-3/16"
113-1216	3/4"	1-5/16"
113-1220	3/4"	1-5/8"
113-1608	1"	3/4"
113-1610	1"	7/8"
113-1612	1"	1-1/16"
113-1614	1"	1-3/16"
113-1616	1"	1-5/16"
113-1620	1"	1-5/8"
113-1624	1"	1-7/8"
113-2012	1-1/4"	1-1/16"
113-2016	1-1/4"	1-5/16"
113-2020	1-1/4"	1-5/8"
113-2024	1-1/4"	1-7/8"
113-2416	1-1/2"	1-5/16"
113-2420	1-1/2"	1-5/8"
113-2424	1-1/2"	1-7/8"
113-3220	2"	1-5/8"
113-3224	2"	1-7/8"

### JIC 37° Tube Dash Size

TUBE OD HOSE ID	TUBE or HOSE DASH SIZE	THREAD SIZE
1/8	-02	5/16-24 UNF
3/16	-03	3/8-24 UNF
1/4	-04	7/16-20 UNF
5/16	-05	1/2-20 UNF
3/8	-06	9/16-18 UNF
1/2	-08	3/4-16 UNF
5/8	-10	7/8-14 UNF
3/4	-12	1.1/16-12 UN
7/8	-14	1.3/16-12 UN
1	-16	1.5/16-12 UN
1.1/4	-20	1.5/8-12 UN
1.1/2	-24	1.7/8-12 UN
2	-32	2.1/2-12 UN

### Male BSPP 60° Cone x Male BSPT



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Male	BSPT Male
111-0202	1/8"	1/8"
111-0204	1/8"	1/4"
111-0206	1/8"	3/8"
111-0208	1/8"	1/2"
111-0402	1/4"	1/8"
111-0404	1/4"	1/4"
111-0406	1/4"	3/8"
111-0408	1/4"	1/2"
111-0602	3/8"	1/8"
111-0604	3/8"	1/4"
111-0606	3/8"	3/8"
111-0608	3/8"	1/2"
111-0612	3/8"	3/4"
111-0616	3/8"	1"
111-0802	1/2"	1/8"
111-0804	1/2"	1/4"
111-0806	1/2"	3/8"
111-0808	1/2"	1/2"
111-0810	1/2"	5/8"
111-0812	1/2"	3/4"
111-1004	5/8"	1/4"
111-1006	5/8"	3/8"
111-1008	5/8"	1/2"
111-1010	5/8"	5/8"
111-1012	5/8"	3/4"
111-1016	5/8"	1"
111-1204	3/4"	1/4"
111-1206	3/4"	3/8"
111-1208	3/4"	1/2"
111-1210	3/4"	5/8"
111-1212	3/4"	3/4"
111-1216	3/4"	1"
111-1220	3/4"	1-1/4"
111-1224	3/4"	1-1/2"
111-1604	1"	1/4"
111-1606	1"	3/8"
111-1608	1"	1/2"
111-1610	1"	5/8"
111-1612	1"	3/4"
111-1616	1"	1"
111-2008	1-1/4"	1/2"
111-2010	1-1/4"	5/8"
111-2012	1-1/4"	3/4"
111-2016	1-1/4"	1"
111-2020	1-1/4"	1-1/4"
111-2408	1-1/2"	1/2"
111-2412	1-1/2"	3/4"
111-2416	1-1/2"	1"
111-2420	1-1/2"	1-1/4"
111-2424	1-1/2"	1-1/2"
111-3216	2"	1"
111-3220	2"	1-1/4"
111-3224	2"	1-1/2"
111-3232	2"	2"

### Fixed Female x Fixed Female BSPP - Equal



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Female	BSPP Female
429-02	1/8"	1/8"
429-04	1/4"	1/4"
429-06	3/8"	3/8"
429-08	1/2"	1/2"
429-10	5/8"	5/8"
429-12	3/4"	3/4"
429-16	1"	1"
429-20	1-1/4"	1-1/4"
429-24	1-1/2"	1-1/2"
429-32	2"	2"

### Fixed Female x Fixed Female BSPP - Un Equal



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Female	BSPP Female
430-0402	1/4"	1/8"
430-0602	3/8"	1/8"
430-0604	3/8"	1/4"
430-0804	1/2"	1/4"
430-0806	1/2"	3/8"
430-1008	5/8"	1/2"
430-1204	3/4"	1/4"
430-1206	3/8"	3/4"
430-1208	3/4"	1/2"
430-1210	3/4"	5/8"
430-1606	1"	3/8"
430-1608	1"	1/2"
430-1612	1"	3/4"
430-2008	1.1/4"	1/2"
430-2012	1.1/4"	3/4"
430-2016	1.1/4"	1"
430-2416	1.1/2"	1"
430-2420	1.1/2"	1.1/4"
430-3224	2"	1.1/2"

### Male x Male BSPP x BSPP - 90° Compact Elbow



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Male	BSPP Male
601-02	1/8"	1/8"
601-04	1/4"	1/4"
601-06	3/8"	3/8"
601-08	1/2"	1/2"
601-10	5/8"	5/8"
601-12	3/4"	3/4"
601-16	1"	1"

### Male For Bonded Seal x Swivel Female BSPP x BSPP - 90° Compact Elbow



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Male Thread	BSPP Female Thread
614-02	1/8"	1/8"
614-04	1/4"	1/4"
614-06	3/8"	3/8"
614-08	1/2"	1/2"
614-10	5/8"	5/8"
614-12	3/4"	3/4"
614-16	1"	1"
614-20	1-1/4"	1-1/4"
614-24	1-1/2"	1-1/2"
614-32	2"	2"

### BSPP Swivel Female Equal - 90° Compact Elbow



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Female	BSPP Female
624-0202	1/8"	1/8"
624-0404	1/4"	1/4"
624-0606	3/8"	3/8"
624-0808	1/2"	1/2"
624-1010	5/8"	5/8"
624-1212	3/4"	3/4"
624-1616	1"	1"
624-2020	1-1/4"	1-1/4"
624-2424	1-1/2"	1-1/2"
624-3232	2"	2"

### BSPP Swivel Female x BSPP Swivel Female



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Female	BSPP Female
300-0202	1/8"	1/8"
300-0404	1/4"	1/4"
300-0406	1/4"	3/8"
300-0606	3/8"	3/8"
300-0608	3/8"	1/2"
300-0808	1/2"	1/2"
300-0810	1/2"	5/8"
300-0812	1/2"	3/4"
300-1010	5/8"	5/8"
300-1212	3/4"	3/4"
300-1616	1"	1"
300-2020	1-1/4"	1-1/4"

### BSPP Male x BSPP Swivel Female



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Male	BSPP Female
200-0202	1/8"	1/8"
200-0204	1/8"	1/4"
200-0402	1/4"	1/8"
200-0404	1/4"	1/4"
200-0406	1/4"	3/8"
200-0408	1/4"	1/2"
200-0602	3/8"	1/8"
200-0604	3/8"	1/4"
200-0606	3/8"	3/8"
200-0608	3/8"	1/2"
200-0612	3/8"	3/4"
200-0804	1/2"	1/4"
200-0806	1/2"	3/8"
200-0808	1/2"	1/2"
200-0810	1/2"	5/8"
200-0812	1/2"	3/4"
200-0816	1/2"	1"
200-1006	5/8"	3/8"
200-1008	5/8"	1/2"
200-1010	5/8"	5/8"
200-1012	5/8"	3/4"
200-1206	3/4"	3/8"
200-1208	3/4"	1/2"
200-1210	3/4"	5/8"
200-1212	3/4"	3/4"
200-1216	3/4"	1"
200-1220	3/4"	1.1/4"
200-1608	1"	1/2"
200-1610	1"	5/8"
200-1612	1"	3/4"
200-1616	1"	1"
200-1620	1"	1.1/4"
200-1624	1"	1.1/2"
200-2016	1.1/4"	1"
200-2020	1.1/4"	1.1/4"
200-2416	1.1/2"	1"
200-2420	1.1/2"	1.1/4"
200-2424	1.1/2"	1.1/2"

### BSPP Fixed Male with 60 degree cone seat Tee



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Male
500-02	1/8"
500-04	1/4"
500-06	3/8"
500-08	1/2"
500-10	5/8"
500-12	3/4"
500-16	1"

### BSPP Swivel Female Tee



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Female
530-04	1/4"
530-06	3/8"
530-08	1/2"
530-10	5/8"
530-12	3/4"
530-16	1"
530-20	1-1/4"

### Plug BSPP Solid



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Male
700-02	1/8"
700-04	1/4"
700-06	3/8"
700-08	1/2"
700-10	5/8"
700-12	3/4"
700-16	1"
700-20	1-1/4"
700-24	1-1/2"
700-32	2"

### Plug BSPP 60° Coned



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Male
701-02	1/8"
701-04	1/4"
701-06	3/8"
701-08	1/2"
701-10	5/8"
701-12	3/4"
701-16	1"
701-20	1-1/4"
701-24	1-1/2"
701-32	2"

### Crimp Nuts BSPP



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Female
722-02	1/8"
722-04	1/4"
722-06	3/8"
722-08	1/2"
722-10	5/8"
722-12	3/4"
722-16	1"
722-20	1-1/4"
722-24	1-1/2"

### Blanking Cap BSPP Swivel



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Female
717-02	1/8"
717-04	1/4"
717-06	3/8"
717-08	1/2"
717-10	5/8"
717-12	3/4"
717-16	1"
717-20	1-1/4"

**BSPP Male x BSPP Male Bulkhead Connector -  
WITHOUT LOCKNUT**



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Male Thread	BSPP Male Thread
106-02	1/8"	1/8"
106-04	1/4"	1/4"
106-06	3/8"	3/8"
106-08	1/2"	1/2"
106-10	5/8"	5/8"
106-12	3/4"	3/4"
106-16	1"	1"
106-20	1-1/4"	1-1/4"
106-24	1-1/2"	1-1/2"
106-32	2"	2"

**BSPP Male x BSPP Male Bulkhead Connector -  
WITH LOCKNUT**



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Male Thread	BSPP Male Thread
108-02	1/8"	1/8"
108-04	1/4"	1/4"
108-06	3/8"	3/8"
108-08	1/2"	1/2"
108-10	5/8"	5/8"
108-12	3/4"	3/4"
108-16	1"	1"
108-20	1-1/4"	1-1/4"
108-24	1-1/2"	1-1/2"
108-32	2"	2"

**BSPP Lock Nut**



ITM Hydraulic Fittings - Refer to inside front cover for product specifications

Part No.	BSPP Female Thread
107-02	1/8"
107-04	1/4"
107-06	3/8"
107-08	1/2"
107-10	5/8"
107-12	3/4"
107-16	1"
107-20	1-1/4"
107-24	1-1/2"
107-32	2"

# Hydraulic Adaptors

## Sample Parts





## **Bespoke Manufacturing**

**We can manufacture any unusual fittings to your exact specification**

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